



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3110

Job Sheet 174111



Part No: 646.3110

Job Qty: 6 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG 646.3100 REV N/C IPP REV:A NEW ISSUE 12-10-24 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Machining-1		18-04-08 ✓
100	Bandsaw	6 pcs	3/22/18	3/22/18	0.00	0.33	Bandsaw1		18-04-08 ✓
110	CNC Vertical Machining	6 pcs	3/23/18	3/23/18	0.43	6.67	HAAS1-1		18-04-08 ✓
120	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC2 Machining-1		18-04-08 ✓
130	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC8 Machining-1		18-04-08 ✓
140	Outsource	6 pcs	3/23/18	3/23/18			ATG001-VC	10	18/04/09
150	Packaging	6 pcs	3/23/18	3/23/18	0.00	0.00	Packaging2		APR 18 2018
155	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC5		APR 18 2018
180	Packaging	6 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		APR 18 2018
190	QC21-SA	6 Ea	3/23/18	3/23/18	0.00	0.00	QC21		APR 18 2018

Part Op 100 - Cut Blank at 15.00"

Descriptions: 110 - 1-Machine per folio FB145

140 - Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

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APR 23 2018

2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.500X1.500	7075-T6S Sheet 1.5" Thick Plate X 1.5" Wide	7.5000 ft (1.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.500X1.500	8	42	0



N/C

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059069



Part: 646.3110

Job No: 174111

Serial No/Batch: S059069

Revision:

Inspector:

Date: 04/08/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Channel	14.600Inches $\pm$ 0.010	14.610 14.590		
2	Channel	13.130Inches $\pm$ 0.010	13.140 13.120		
3	Channel	0.090Inches $\pm$ 0.010	0.100 0.080		
4	Channel	0.470Inches $\pm$ 0.010	0.480 0.460		
5	Channel	0.750Inches $\pm$ 0.010	0.760 0.740		
6	Channel	83.000Degrees $\pm$ 0.500	83.500 82.500	Angle	
7	Channel	0.880Inches $\pm$ 0.010	0.890 0.870		
8	Channel	0.645Inches $\pm$ 0.005	0.650 0.640		
9	Channel	0.110Inches $\pm$ 0.010	0.120 0.100		
10	Channel	0.120Inches $\pm$ 0.010	0.130 0.110		
11	Channel	0.209Inches + 0.005 - 0.001	0.214 0.208	Diameter	
12	Channel	0.409Inches $\pm$ 0.005	0.414 0.404		
13	Channel	0.420Inches $\pm$ 0.002	0.422 0.418		
14	Channel	2.188Inches $\pm$ 0.002	2.190 2.186		
15	Channel	2.188Inches $\pm$ 0.002	2.190 2.186		
16	Channel	2.188Inches $\pm$ 0.002	2.190 2.186		
17	Channel	2.187Inches $\pm$ 0.002	2.189 2.185		
18	Channel	0.785Inches $\pm$ 0.002	0.787 0.783		
19	Channel	2.395Inches $\pm$ 0.002	2.397 2.393		
20	Channel	0.669Inches $\pm$ 0.002	0.671 0.667		
21	Channel	0.372Inches $\pm$ 0.002	0.374 0.370		
22	Channel	0.334Inches $\pm$ 0.002	0.336 0.332		
23	Channel	0.175Inches $\pm$ 0.002	0.177 0.173		
24	Channel	0.130Inches $\pm$ 0.002	0.132 0.128		

Plex 3/9/18 4:26 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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PURCHASE ORDER **PO039539**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039539

PO Date: 4/9/18

Due Date: 4/27/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171156	646.2910	Deflector Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	4/27/18	8 pcs	0 pcs	8 pcs	\$50.80/pcs	\$406.40
2	171158	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	4/27/18	12 pcs	0 pcs 12x	12 pcs	\$13.45/pcs M18/6/18	\$161.40
3	174111	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	4/27/18	6 pcs ✓	0 pcs 6x	6 pcs	\$13.45/pcs M18/6/18	\$80.70

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914968

Date: 18-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 646.2910 Rev: N/C Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22854 PO: PO039539 Line: 1		
12 ea	Part: 646.3110 Rev: NC Channel Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22855 PO: PO039539 Line: 2		
6 ea	Part: 646.3110 Rev: NC Channel Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22856 PO: PO039539 Line: 3		
11 ea	Part: 649.5212 Rev: C Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22857 PO: PO039539 Line: 4		
11 ea	Part: 649.5214 Rev: C Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22858 PO: PO039539 Line: 5		
Made in Canada.			



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Date: 18-Apr-18

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Diane Baker
Dart Aerospace Ltd
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Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22858 PO: PO039539 Line: 5		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>13/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			